

SMART

Your car refinish solution

SOFT UNIVERSAL PUTTY

Two-component polyester putty for universal use as filling and fine putty on all kind of metal substrates. This new generation putty is especially formulated with resins and fillers of the latest technology to ensure excellent application characteristics, extremely easy sanding, fine structure for a pore-free surface and stable putty mass which is not shrinking in time. It is also distinguished by a very good adhesion onto different types of metal substrates.



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PACKING DATA

Packing:
 12 x 0.5 kg
 12 x 1.0 kg
 6 x 1.8 kg

Index:
 47902601
 47902602
 47902603

HYGIENE & PERSONAL PROTECTION



TECHNICAL CHARACTERISTICS

S.M.A.R.T. SOFT UNIVERSAL PUTTY HARDENER

Colour:	Beige	Red
Product type:	Polyester resin	Peroxide
Density:	1.762 kg/l	1.2 kg/l



2004/42/II B(b) (250) 170:
 EU limit value VOC for this type of product (category II B (b)) in the form, which is ready for application is 250 g/l. VOC of this product, prepared for use is 170 g/l.

SUBSTRATE

Steel sheet metal
 Aluminium
 Galvanized Steel

Other polyester putties
 2K fillers

SUBSTRATE PREPARATION

All substrates must be thoroughly sanded and cleaned with S.M.A.R.T. SILICONE CLEANER prior to application. Polyester products should be coated with 2K fillers/primers to avoid peroxide transfer into the subsequent coats.

PRODUCT PREPARATION/MIXING



Mixing ratio:

100 g S.M.A.R.T. SOFT UNIVERSAL PUTTY
 2 g BP HARDENER



Pot life of the mixture at 20°:

3 - 6 min



Stir well

APPLICATION



Spreading

DRYING



Drying time at 20°C:

20 - 30 min



Drying time (infra-red short-wave):

5 min
 Distance to the object: 70 - 80 cm

**Dry sanding:**

Rough sanding: P80 → P120
Fine sanding: P150 → P180 → P220

FURTHER TREATMENT**Further treatment:**

All 2K fillers

SHELF LIFE**Shelf life:**

18 months

SAFETY ADVICE

Obtain special instructions before use. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.
No smoking.
Do not breathe dust/fume/gas/mist/vapours/spray. If exposed or concerned: Get medical advice/attention.
If skin irritation occurs: Get medical advice/attention.
In case of fire: use powder, foam or CO2 for extinction.
Product contains organic solvents.
ONLY FOR PROFESSIONAL USE