





Two-component polyester soft putty for filling deep, uneven areas. Specially formulated to ensure very good filling characteristics and a very easy sanding this putty is especially recommended for large surfaces. It has a finer structure to ensure a pore free surface after application and is not shrinking in time.



Distributed by:

Crest Cormix Pty. Ltd. 13 Newmarket Lane, Epping, Victoria 3076. Tel: +61 3 9945 2700 Fax: +61 3 9945 2799 Email: enquiries@crestcormix.com.au Web: www.crestcormix.com.au



| PACKING DATA | Packing: 12 x 0.5 kg 12 x 1.0 kg 6 x 1.8 kg | Index: 47902701 47902702 47902703 | |
|-------------------------------------|---|---|---|
| HYGIENE & PERSONAL PROTECTION | | M († O | |
| TECHNICAL CHARACTERISTICS | Colour: Product type: Density: | S.M.A.R.T. SOFT PUTTY Beige Polyester resin 1.801 kg/l 2004/42/II B(b) (250) 170: EU limit value VOC for this type of is ready for application is 250 g/l. V g/l. | HARDENER Red Peroxide 1.2 kg/l product (category II B (b)) in the form, which OC of this product, prepared for use is 170 |
| SUBSTRATE | Steel sheet metal Other polyester putties 2K fillers | | |
| SUBSTRATE PREPARATION | All substrates must be thoroughly sanded and cleaned with S.M.A.R.T. SILICONE CLEANER prior to application. Polyester products should be coated with 2K fillers/primers to avoid peroxide transfer into the subsequent coats. | | |
| PRODUCT PREPARATION/MIXING | 2% + 100 | Mixing ratio: | 100 g S.M.A.R.T. SOFT PUTTY 2 g BP Hardener |
| | | Pot life of the mixture at 20°: | 3 - 6 min |
| | | Stir well | |
| APPLICATION | | Spreading | |
| DRYING | | Drying time at 20°C: | 20 - 30 min |
| | IR | Drying time (infra-red short-wave): | 5 min Distance to the object: 70 - 80 cm |
| | | Dry sanding: | Rough sanding: P80 \rightarrow P120 Fine sanding: P150 \rightarrow P180 \rightarrow P220 |

| FURTHER TREATMENT | | Further treatment: | All 2K fillers | |
|-------------------|---|--------------------|----------------|--|
| SHELF LIFE | 20 5 | Shelf life: | 18 months | |
| SAFETY ADVICE | Obtain special instructions before use. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe dust/fume/gas/mist/vapours/spray. If exposed or concerned: Get medical advice/attention. If skin irritation occurs: Get medical advice/attention. In case of fire: use powder, foam or CO2 for extinction. Product contains organic solvents. | | | |

Version: 5-16