

MOBIHEL[®]

... for the cars we love





PRIMER LOW VOC

One-component easy to apply and fast drying primer with excellent anticorrosion properties. Adhesion on all types of metal substrates.

Distributed by:

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PACKING DATA	Packing: 6 x 1.0 l 6 x 1.0	Index: 40707102 – olive green 40926402 - grey
ASSOCIATED PRODUCTS	MOBIHEL THINNER FOR PRIMER	
HYGIENE & PERSONAL PROTECTION		
TECHNICAL CHARACTERISTICS	Colour: Product type: Density:	Olive green and grey Acid primer 0,935 g/l
SUBSTRATE	 Steel sheet metal Galvanized Steel Aluminium	
SUBSTRATE PREPARATION	All substrates must be thoroughly sanded and cleaned with MOBIHEL ANTISILICONE CLEANER prior to application. Polyester products should be coated with 2K fillers to avoid peroxide transfer into the subsequent coats.	
PRODUCT PREPARATION/MIXING	 	Mixing ratio by weight: 100 g MOBIHEL PRIMER LOW VOC 16 g MOBIHEL THINNER FOR PRIMER Viscosity (RFU): 20 – 25 s DIN 53211 φ4 / 20°C MOBIHEL THINNER FOR PRIMER (10 – 15%)
APPLICATION	 	Application with spray gun: 1,3 – 1,4 mm 2 – 4 bar 2-3 x = 50 - 60 µm Brush application: 50s DIN 53211 φ4 / 20°C MOBIHEL THINNER FOR PRIMER
DRYING		Drying time at 20°C: 2 h Drying time at 60°C: 20 min
SHELF LIFE		Shelf life: 1 year

SAFETY ADVICE

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid release to the environment. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If skin irritation occurs: Get medical advice/attention. In case of fire: use powder, foam or CO2 for extinction.

ONLY FOR PROFESSIONAL USE

Version: 8-16

