

MOBIHEL[®]

... for the cars we love

PE PUTTY

Two-component polyester levelling out mass with a relatively coarse structure to even out bigger irregularities on steel sheet metal.

It is not porous (it does not cause holes after sand-blasting) and will not be reduced with time.

Distributed by:

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PACKING DATA

Packing:

12 x 0.5 kg
12 x 1.0 kg
6 x 2.0 kg

Index:

40924231
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HYGIENE & PERSONAL PROTECTION



TECHNICAL CHARACTERISTICS

	MOBIHEL PE PUTTY	HARDENER
Colour:	Grey	Red
Product type:	Polyester resin	Peroxide
Density:	1,762 kg/l	1,2 kg/l

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Grey

Red

Product type:

Polyester resin

Peroxide

Density:

1,762 kg/l

1,2 kg/l



2004/42/II B(a) (780) 720

EU limit value VOC for this type of products (category II B (a)) in the form, which is ready for application is 250 g/l VOC of this product, prepared for use is 170 g/l.

SUBSTRATE

Steel sheet metal
Other polyester putties
2K fillers

SUBSTRATE PREPARATION

All substrates must be thoroughly sanded and cleaned with MOBIHEL ANTISILICONE CLEANER LOW VOC prior to application. Polyester products should be coated with 2K fillers/primers to avoid peroxide transfer into the subsequent coats.

PRODUCT PREPARATION/MIXING



Mixing ratio:

100 g MOBIHEL PE PUTTY
2 g BP Hardener



Pot life of the mixture at 20°:

4 – 5 min/20°C



Stir well

APPLICATION



Spreading

DRYING



Drying time at 20°C:

20 – 30 min



Drying time (infra-red short-wave):

5 min
Distance to the object: 70 - 80 cm



Dry sanding:

Rough sanding: P80 → P120
Fine sanding: P150 → P180 → P220

FURTHER TREATMENT



Further treatment:

All 2K fillers from MOBIHEL program

SHELF LIFE



Shelf life:

18 months

SAFETY ADVICE

Obtain special instructions before use. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe dust/fume/gas/mist/vapours/spray. IF exposed or concerned: Get medical advice/attention. If skin irritation occurs: Get medical advice/attention. In case of fire: use powder, foam or CO2 for extinction.

ONLY FOR PROFESSIONAL USE