

# MOBIHEL®

... for the cars we love

## PE PUTTY SOFT

Two-component polyester levelling out mass to even out bigger irregularities on steel sheet metal. The putty is distinguished for easy application and sanding, it is not porous (it does not cause holes after sand-blasting) and will not be reduced with time.

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**PACKING DATA****Packing:**

12 x 0.5 kg  
 12 x 1.0 kg  
 6 x 2.0 kg

**Index:**

41793531  
 41793532  
 41793533

**HYGIENE & PERSONAL PROTECTION****TECHNICAL CHARACTERISTICS**

	MOBIHEL PE PUTTY SOFT	HARDENER
<b>Colour:</b>	Grey	Red
<b>Product type:</b>	Polyester resin	Peroxide
<b>Density:</b>	1,860 kg/l	1,2 kg/l



2004/42/II B(a) (780) 720  
 EU limit value VOC for this type of products (category II B (a)) in the form, which is ready for application is 250 g/l VOC of this product, prepared for use is 170 g/l.

**SUBSTRATE**

Steel sheet metal  
 Other polyester putties  
 2K fillers

**SUBSTRATE PREPARATION**

All substrates must be thoroughly sanded and cleaned with MOBIHEL ANTISILICONE CLEANER LOW VOC prior to application. Polyester products should be coated with 2K fillers/primers to avoid peroxide transfer into the subsequent coats.

**PRODUCT PREPARATION/MIXING**

**Mixing ratio:** 100 g MOBIHEL PE PUTTY SOFT  
 2 g BP Hardener



**Pot life of the mixture at 20°:** 3 – 6 min/20°C



**Stir well**

**APPLICATION**

**Spreading**

**DRYING**

**Drying time at 20°C:** 20 – 30 min



**Drying time (infra-red short-wave):** 5 min  
 Distance to the object: 70 - 80 cm



**Dry sanding:**

Rough sanding: P80 → P120  
Fine sanding: P150 → P180 → P220

**FURTHER TREATMENT**



**Further treatment:**

All 2K fillers from MOBIHEL program

**SHELF LIFE**



**Shelf life:**

18 months

**SAFETY ADVICE**

Obtain special instructions before use. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe dust/fume/gas/mist/vapours/spray. IF exposed or concerned: Get medical advice/attention. If skin irritation occurs: Get medical advice/attention. In case of fire: use powder, foam or CO2 for extinction.

**ONLY FOR PROFESSIONAL USE**