

MOBIHEL®

... for the cars we love

2K CLEARCOAT

2:1 V5

It is distinguished for quick drying, good mechanical and chemical resistances, which gives a permanent protection to the base enamel.

The product when mixed with the hardener needs no additional thinning and is therefore easier to use.

Distributed by:

Crest Cormix Pty. Ltd.

13 Newmarket Lane,
Epping, Victoria 3076.

Tel: +61399452700

Fax: +61399452799

Email: enquiries@crestcormix.com.au Web: www.crestcormix.com.au

HELIOS TBLUS, d.o.o., Količevo 65, 1230 Domžale, Slovenija

T: +386 1 722 40 00, E: office@helios-refinish.com, www.mobihel-refinish.com



PACKING DATA**Packing:**
6 x 1.0 l**Index:**
47155302**ASSOCIATED PRODUCTS****MOBIHEL 2K HARDENER 7700****Packing:**
6 x 0.5 l**Index:**
47155401**MOBIHEL 2K HARDENER 7750****Packing:**
6 x 0.5 l**Index:**
47901201**HYGIENE & PERSONAL PROTECTION****TECHNICAL CHARACTERISTICS****Colour:**

Colourless

Product type:

Acryl - isocyanate

Density:

0,944 g/l



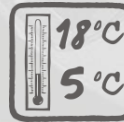
2K materials react with humidity; take care that all containers and tools are absolutely dry. While coating, the ambient relative humidity should not exceed 80%.

SUBSTRATE

MOBIHEL BASE

PRODUCT PREPARATION/MIXING**Mixing ratio by volume:**

MOBIHEL 2K HARDENER 7700



MOBIHEL 2K HARDENER 7750

**Mixing ratio by weight:**

100 g MOBIHEL 2K CLEARCOAT 2:1 V5
52 g MOBIHEL HARDENER 7700 or 7750

**Pot life of the mixture at 20°:**

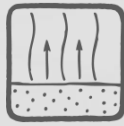
4h

**Viscosity (RFU):**

15 – 17 s
DIN 53211 ϕ 4mm/ 20°C

APPLICATION**Application with spray gun:**

1,3 – 1,4 mm
2 – 4 bar
2x = 50 - 60 μ m



Flash-off:

5 - 10 min/20°C between coats

NOTE: Flash-off prior to drying:

in case that spray booth doesn't have automatic flash-off, you need to flash-off 10 – 15 minutes prior to drying in the oven



Drying time at 20°C:

16 h

Drying time at 60°C:

30 min (object temperature)



**Drying time
(infra-red short-wave):**

8 – 12 min



Shelf life:

5 years

DRYING

SHELF LIFE

SAFETY ADVICE

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid release to the environment. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention if you feel unwell. If skin irritation occurs: Get medical advice/attention. Product contains organic solvents

ONLY FOR PROFESSIONAL USE

Version: 8-16