

MOBIHEL[®]

... for the cars we love

2K 2:1 CLEARCOAT ANTI SCRATCH

Clearcoat provide very good appearance and properties and are compatible with both solventborne and waterborne basecoats in conventional system.

Distributed by:

Crest Cormix Pty. Ltd.
13 Newmarket Lane,
Epping, Victoria 3076.

Tel: +61 3 9945 2700

Fax: +61 3 9945 2799

Email: enquiries@crestcormix.com.au

Web: www.crestcormix.com.au

HELIOS TBLUS, d.o.o., Količevo 65, 1230 Domžale, Slovenija

T: +386 1 722 40 00, E: office@helios-refinish.com, www.mobihel-refinish.com

PACKING DATA

Packing:	Index:
6 X 0,5 L	47155201
6 x 1.0 l	47155202
4 X 5.0 l	47155204

MOBIHEL 2K HARDENER 1100

Packing:	Index:
6 x 0.25 l	41672291
6 x 0.5 l	41672261
6 x 1.0 l	41672222
4 x 2.5 l	41672203
4 x 5.0 l	41672214

**MOBIHEL 2K HARDENER 1300**

Packing:	Index:
6 x 0.5 l	41672661
6 x 1.0 l	41672602

MOBIHEL 2K HARDENER 1500

Packing:	Index:
6 x 0.5 l	41672701
6 x 1.0 l	41672702
4 x 5.0 l	41672714

**MOBIHEL 2K THINNER 2100**

Packing:	Index:
12 x 0.5 l	41672151
4 x 5.0 l	41672114

**MOBIHEL 2K THINNER 2300**

Packing:	Index:
12 x 0.5 l	41672351
12 x 1.0 l	41672302
4 x 5.0 l	41672314

MOBIHEL 2K THINNER 2500

Packing:	Index:
12 x 0.5 l	41672951
4 x 5.0 l	41672914

ASSOCIATED PRODUCTS**HYGIENE & PERSONAL PROTECTION****TECHNICAL CHARACTERISTICS**

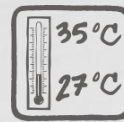
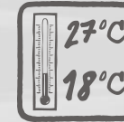
Colour:	Colourless
Product type:	Acryl - isocyanate
Density:	0,973 g/l



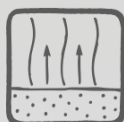
2004/42/II B(e) (840) 470
 EU limit value VOC for this type of product (category II B (e)) in the form, which is ready for application is 840 g/l. VOC of this product, prepared for use is 470 g/l.



2K materials react with humidity; take care that all containers and tools are absolutely dry. While coating, the ambient relative humidity should not exceed 80%.

SUBSTRATEMOBIHEL BASE
MOBIHEL HYDRO BASE**PRODUCT
PREPARATION/MIXING****Mixing ratio by volume:**MOBIHEL 2K HARDENER 1300
MOBIHEL 2K THINNER 2300 (10%)MOBIHEL 2K HARDENER 1100
MOBIHEL 2K THINNER 2100 (10%)MOBIHEL 2K HARDENER 1500
MOBIHEL 2K THINNER 2500 (10%)**Mixing ratio by weight:**100 g MOBIHEL 2K 2:1 CLEARCOAT ANTI SCRATCH
51 g MOBIHEL HARDENER 1100 or 1300 or 1500
14 g MOBIHEL 2K THINNER 2100**Pot life of the mixture at 20°:**

2h

**Viscosity (RFU):**18 s
DIN 53211 ϕ 4mm/ 20°C**APPLICATION****Application with spray gun:**1,3 – 1,4 mm
2 – 4 bar
2x = ca.60 μ m**Flash-off:**

5 - 10 min/20°C between coats

NOTE: Flash-off prior to drying:

in case that spray booth doesn't have automatic flash-off, you need to flash-off 10 – 15 minutes prior to drying in the oven

DRYING**Drying time at 20°C:**

16 h

Drying time at 60°C:

30 min (object temperature)

**Drying time
(infra-red short-wave):**

8 – 12 min

SHELF LIFE**Shelf life:**

5 years

Flammable liquid and vapour. Causes skin irritation. Harmful to aquatic life with long lasting effects.
Repeated exposure may cause skin dryness or cracking.
Product contains organic solvents

SAFETY ADVICE

ONLY FOR PROFESSIONAL USE

Version: 8-16

