

Technical information (10/2015)

GRAVIHEL BASECOAT MATT (MET – 701)



Use: In the system with COLOMIX 2K clearcoat, 2+1, GraviHEL basecoat will be used for the most demanding conditions branches with highly weather, mechanical, chemical and UV protection. Colour shade and lightness of metalik effect depend on manner of spraying, working viscosity, set of paint flow on a gun, pressure setting, handling of spray gun etc.

The recommended ratio between the binder and the pastes is 80 : 20.

Surface:

GraviHEL epoxy primer RAL

Type of product:

Akryl

Appearance:

matt

Delivery viscosity:

Thixotropic

Density of component A:

0.94 - 0.99 kg/l

Solid Content:

By volume: 18% By weight: 41%

VOC

VOC ready to use (g/l)= max.770

Theoretical yield:

9 - 10 m²/lit.

Color shades:

Color box metallic

40-50% GraviHEL basecoat thinner

20 – 22 sec.

DIN 53211 Φ 4mm/ 20°C



1,3 mm

2 - 3 bar (depending on type of gun)

 $2x = 15 - 25 \mu m$



10 - 15 min. /20°



COLOMIX 2K clearcoat 2+1 STANDARD anti scratch



Shelf life: 2 years

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