

**Technical information (10/2015)** 

## **GRAVIHEL** ALKYD TOPCOAT 201 GLOSS (A - 201)



**Use: :** One-component, quick-drying top coating for the protection of agricultural and construction machinery, rail vehicles, and for industrial varnishing of other steel surfaces which requires quick drying.

The recommended ratio between the binder and the pastes is 85 : 15. If a superior hiding power is required, the quantity of pastes can be increased to a ratio of 80 : 20. All further information is provided based on the 85 : 15 ratio.

Surface:

GraviHEL alkyd primer RAL

Type of product:

Alkyd

Appearance:

gloss

**Delivery viscosity:** 

DIN4 /20°C = 145 - 150 sec.

**Density of component A:** 

1,087 - 1,193 kg/l

**Solid Content:** 

By volume: 26% By weight: 59%

VOC:

VOC ready to use (g/l)= max.570

Theoretical yield:

6 - 7 m<sup>2</sup>/lit.

Color shades:

**GraviHEL Color Tools** 

10-15%

**GraviHEL 1K thinner** 

26 - 28 sec.

DIN 53211 Φ4 /20°C



1,3 mm

2 - 3 bar (depending on type of gun)

 $2x = 40 \mu m$ 



Between coats: 5-10 min. /20°C



Powder dry/20°C= 10 minutes Dry to touch/20°C = 1h



5 - 10% GraviHEL 1K thinner

0,23 – 0,33 mm 120– 150 bar





GraviHEL alkyd topcoat 201 gloss + GraviHEL 1K matting agent

10% = semi gloss 30% = mat



Shelf life: 2 years

Distributed by:

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