

## GRAVIHEL PUR WOOD PRIMER

**Use:** Priming coat used for the treatment of flat veneered and massive furniture, melamine foil and MDF boards. Applied with air, airless, airmix or electrostatic spraying.

**Type of product:**

2K alkyd - isocyanate

**Appearance:**

matt

**Delivery viscosity:**

DIN4 /20°C = 26 sec.

**Density of component A:**

1,392 kg/l

**Solid Content::**

By volume: 38%

By weight: 64%

**VOC:**

2004/42/IIIB(c)(540)530

VOC ready to use (g/l)= max.530 ;

**Theoretical yield:**

4 - 5 m<sup>2</sup> /lit.

**Color shades:**

White



**2:1+10-20%**

**GraviHEL 2K PUR wood hardener**

**GraviHEL 2K PUR wood thinner**

Volume mixing

Pot life / 20°C = 4h



23 – 25 sec.

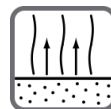
DIN 53211  $\Phi$  4mm/ 20°C



1,8 mm

2 bar

1x = 80  $\mu$ m



Between coats: 5-10 min. /20°C



Powder dry/20°C =10 minutes

Dry to touch/20°C = 15 – 30 minutes



0 - 10%

**GraviHEL 2K PUR wood thinner**

0,23 – 0,33 mm

80 – 200 bar



after 3 – 4 h /20°C



Shelf life:

2 years

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