

Technical information (10/2015)

GRAVIHEL PUR TOPCOAT 602 MATT (PUR MAT- 602)



Use: High-quality two-component top coating for the protection of flat, veneered and massive furniture. The recommended ratio between the binder and the pastes is 80 : 20: If a superior hiding power is required, the quantity of pastes can be increased to a ratio of 75 : 25. All further information is provided based on the 80 : 20 ratio.

Surface:

GraviHEL PUR wood primer

Type of product:

2K alkyd - isocyanate

Appearance:

matt

Delivery viscosity:

Thixotropic

Density of component A:

1,098 - 1,196 kg/l

Solid Content:

By volume: 41% By weight: 57%

VOC:

2004/42/IIB(e)(840)540

VOC ready to use (g/l)= max.540

Theoretical yield:

 $4 - 5 \text{ m}^2/\text{lit}$.

Color shades:

GraviHEL Color Tools

2:1+ 25- 40% GraviHEL 2K PUR wood hardener

GraviHEL 2K PUR wood thinner Volume mixing



18 – 20 sec. DIN 53211 Φ 4mm/ 20°C



1,8 mm 2 bar 1x = 100 µm



Between coats: 10 min. /20°C



Powder dry/20°C =10 minutes Dry to touch/20°C = 15 – 30 0 - 10%



GraviHEL 2K PUR wood thinner 0,23 – 0,33 mm 80 – 200 bar



Shelf life: 2 years

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