

MOBIHEL®

... for the cars we love

PE PUTTY WITH GLASS FIBRES

Two-component polyester coarse levelling out mass to even out bigger irregularities and small rust through holes (up to 1cm^2) on steel sheet metal. At sand-blasting of this putty it may happen, that a fibre stands up, therefore after sand-blasting it is obligatory necessary to apply a thin coat of MOBIHEL PE putty in order to get a smooth surface.

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PACKING DATA

Packing:
12 x 0.5 kg
12 x 1.0 kg

Index:
41675731
41675733

HYGIENE & PERSONAL PROTECTION**TECHNICAL CHARACTERISTICS**

	MOBIHEL PE PUTTY WITH GLASS FIBRES	HARDENER
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Colour:	Grey	Red
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Product type:	Polyester resin	Peroxide
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Density:	1,741 kg/l	1,2 kg/l
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2004/42/II B(a) (780) 720
EU limit value VOC for this type of products (category II B (a)) in the form, which is ready for application is 250 g/l VOC of this product, prepared for use is 170 g/l.

SUBSTRATE

Steel sheet metal
Other polyester putties
2K fillers

SUBSTRATE PREPARATION

All substrates must be thoroughly sanded and cleaned with MOBIHEL ANTISILICONE CLEANER LOW VOC prior to application. Polyester products should be coated with 2K fillers/primers to avoid peroxide transfer into the subsequent coats.

PRODUCT PREPARATION/MIXING

Mixing ratio: 100 g MOBIHEL PE PUTTY WITH GLASS FIBRES
2 g BP Hardener



Pot life of the mixture at 20°: 7 - 11 min/20°C



Stir well

APPLICATION

Spreading

DRYING

Drying time at 20°C: 20 – 30 min



Drying time (infra-red short-wave): 5 min
Distance to the object: 70 - 80 cm



Dry sanding:

Rough sanding: P80 → P120



Spreading

FURTHER TREATMENT



Further treatment:

All 2K fillers from MOBIHEL program

SHELF LIFE



Shelf life:

18 months

SAFETY ADVICE

Obtain special instructions before use. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe dust/fume/gas/mist/vapours/spray. IF exposed or concerned: Get medical advice/attention. If skin irritation occurs: Get medical advice/attention. In case of fire: use powder, foam or CO2 for extinction.

ONLY FOR PROFESSIONAL USE