

MOBIHEL®

... for the cars we love

PE PUTTY MULTI

High reactive two – component polyester putty with excellent curing properties even at lower temperatures (10°C) or high humidity (more than 60%).

The fine structure ensures a pore-free surface and excellent spreading properties.

The adhesion on all metal substrates and the fast curing time provide quick quality repairs.

Distributed by:

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PACKING DATA

Packing:
12 x 1.0 kg
6 x 2.0 kg

Index:
41920232
41920233

HYGIENE & PERSONAL PROTECTION**TECHNICAL CHARACTERISTICS**

	MOBIHEL PE PUTTY MULTI	HARDENER
Colour:	White	Red
Product type:	Polyester resin	Peroxide
Density:	1,859 kg/l	1,2 kg/l



2004/42/II B(a) (780) 720
EU limit value VOC for this type of products (category II B (a)) in the form, which is ready for application is 250 g/l VOC of this product, prepared for use is 170 g/l.

SUBSTRATE

Steel sheet metal
Aluminium
Galvanized Steel
Other polyester putties
2K fillers

SUBSTRATE PREPARATION

All substrates must be thoroughly sanded and cleaned with MOBIHEL ANTISILICONE CLEANER LOW VOC prior to application. Polyester products should be coated with 2K fillers/primers to avoid peroxide transfer into the subsequent coats.

PRODUCT PREPARATION/MIXING**Mixing ratio:**

100 g MOBIHEL PE PUTTY MULTI
2 g BP Hardener at 20°C
3 g BP Hardener at 30°
1,5 g BP Hardener > 25°C

**Pot life of the mixture at 20°:**

3 - 6 min/20°C

**Stir well****APPLICATION****Spreading****DRYING****Drying time at 20°C:**

15 - 20 min

**Drying time (infra-red short-wave):**

5 min
Distance to the object: 70 - 80 cm



Dry sanding:

Rough sanding: P80 → P120
Fine sanding: P150 → P180 → P220

FURTHER TREATMENT



Further treatment:

All 2K fillers from MOBIHEL program

SHELF LIFE



Shelf life:

18 months

SAFETY ADVICE

Obtain special instructions before use. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe dust/fume/gas/mist/vapours/spray. IF exposed or concerned: Get medical advice/attention. If skin irritation occurs: Get medical advice/attention. In case of fire: use powder, foam or CO2 for extinction.

ONLY FOR PROFESSIONAL USE