

MOBIHEL®

... for the cars we love

PE PUTTY FOR PLASTICS

Two-component polyester levelling out mass with a relatively coarse structure, good elasticity and sand-blasting to even out irregularities on plastic parts e.g. bumpers, mirror covers, rails.....

It is not porous (it does not cause holes after sand-blasting) and will not be reduced with time

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PACKING DATA

Packing:
12 x 0.5 kg

Index:
41987431

HYGIENE & PERSONAL PROTECTION



TECHNICAL CHARACTERISTICS

MOBIHEL PE PUTTY FOR PLASTICS **HARDENER**

Colour:	Grey	Red
Product type:	Polyester resin	Peroxide
Density:	1,764 kg/l	1,2 kg/l



2004/42/II B(a) (780) 720
EU limit value VOC for this type of products (category II B (a)) in the form, which is ready for application is 250 g/l VOC of this product, prepared for use is 170 g/l.

SUBSTRATE

Plastic parts for automotive body (PP, PP/EPDM, ABS, PC, PA, PUR, PPO)
Steel sheet metal
Aluminium
Other polyester putties
2K fillers^{HA}

SUBSTRATE PREPARATION

Plastic parts must be thoroughly cleaned with cleaner for plastics prior to application. Substrates must be clean, dry, grease-free and thoroughly sanded. A good adhesion is only achieved when the substrates are sanded accordingly..

PRODUCT PREPARATION/MIXING



Mixing ratio: 100 g MOBIHEL PE PUTTY FOR PLASTICS
2 g BP Hardener



Pot life of the mixture at 20°C: 4 – 6 min/20°C



Stir well

APPLICATION



Spreading

DRYING



Drying time at 20°C: 20 – 30 min



Drying time (infra-red short-wave): 5 min
Distance to the object: 70 - 80 cm



Dry sanding:

Rough sanding: P150 → P180
Fine sanding: P240 → P360

FURTHER TREATMENT



Further treatment:

MOBIHEL Primer for plastics and then any available 2K fillers

SHELF LIFE



Shelf life:

18 months

SAFETY ADVICE

Obtain special instructions before use. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe dust/fume/gas/mist/vapours/spray. IF exposed or concerned: Get medical advice/attention. If skin irritation occurs: Get medical advice/attention. In case of fire: use powder, foam or CO2 for extinction.

ONLY FOR PROFESSIONAL USE